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Technical data sheet

Paint runs through our veins.

Grilith Holzkitt 7501

Wood filler for **furniture and interior finishing** for **DIY and professional use**

PRODUCT DESCRIPTION

General

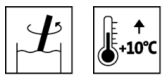
Paste-like solvent-based filler containing a proportion of wood flour for levelling small imperfections; sandable, stainable and recoatable; good sandability.

Application area

For touching up small imperfections in furniture and interior finishing after pre-sanding, but before the actual wood sanding.

PROCESSING

Processing instructions



- Please stir the product before use.
- The temperature of the product and object, and the room temperature must be at least +10 C.
- Any change in the processing sequence, environmental conditions, non-observance of instructions or the use of products not listed may have an unfavourable effect on the result.

Application technique

Method of application	with a filler knife

The product is ready to use.

If the filler becomes too stiff, it can be made workable again by adding a small amount of Grilith Verdünner 8013 (8013).

Drying times

(at 23 °C and 50 % rel. humidity)

Between coats of filler	approx. 5 hours
Sandable, stainable and recoatable	12 hours

The figures given above are reference values. Drying depends on the substrate, layer thickness, temperature, air exchange, relative humidity, stacking pressure and stacking conditions.

Cleaning the working equipment

Immediately after use with Grilith Thinner 8013.

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Our instructions are based on the current state of knowledge and are intended to advise the buyer/user to the best of our knowledge, but must be individually adapted to the areas of application and processing conditions. The buyer/user is responsible for deciding on the suitability and use of the supplied product, which is why we recommend that a sample be produced to check the suitability of the product. In all other respects, our General Terms and Conditions of Sale apply. All previous data sheets lose their validity with this edition. We reserve the right to make changes to container sizes, color shades and available gloss levels.

SUBSTRATE

Type of substrate

Hard and softwoods (solid wood, veneer, particle board or fibreboard materials)

Substrate property

The substrate must be dry, clean, capable of holding the paint, free from separating substances such as grease, wax, silicone, resin etc. and free from wood dust, as well as tested for suitability for coating.

Substrate preparation

Pre-sanding:

Hardwoods: Lightly sand with 150 - 180 grit and clean
Softwoods: Lightly sand with 100 - 150 grit and clean

COATING SYSTEM

Product application

The product should be applied at the shortest possible interval after grinding in order to avoid a reduction of adhesion. Use Grilith Holzkitt 7501 sparingly and only for small damaged areas. The filled area should not be larger than the damaged area.

Using a chisel or a narrow putty knife, press Grilith Holzkitt (7501) firmly into the defects, repeating the process if necessary. If applying multiple coats, ensure that the previously applied compound has dried. Finally, smooth the repaired area with a damp putty knife.

Two thin coats give better results than one thick coat.

Intermediate sanding

Sand filled areas using a grit size appropriate for your substrate.

Remove sanding dust.

Hardwoods: Grit size 150 - 180
Softwoods: Grit size 100 - 150

Intermediate sanding must be carried out immediately before the subsequent coating is applied in order to ensure good intermediate adhesion!

Subsequent coating

The product is stainable and recoatable with water-based or solvent-based furniture coatings.

ORDERING INFORMATION

Size of trading unit

100 ml, 200 ml

More sizes on request.

Colour shades / Glosslevels

Standard colour(s):
Ahorn (7501040347)
Buche/Lärche (7501040348)
Eiche (7501040349)
Fichte/Birke/Esche (7501040354)
Kiefer (7501040356)
Kirschbaum/Erle (7501040357)
Mahagoni (7501040358)
Natur (7501040359)
Nussbaum (7501040360)
Nussbaum Dunkel (7501040361)
Schwarz (7501040362)
Weiß (7501040364)

Other colour shades on request

Before starting work, carry out a trial application to check the correct colour shade selection!

The colour shade of the filled area should correspond to that of the finished surface. If the use of a wood stain is intended, the colour shade of Grilith

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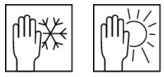
	Holzkitt (7501) should be selected to approximately match the colour shade of the wood stain.
Supplementary products	Grilith Verdünner 8013 (8013) Please refer to the corresponding technical data sheets of the products.

FURTHER DETAILS

Durability / storage 	Min. 3 year(s) in the original sealed containers. Make sure the product is protected against moisture, direct sunlight, frost and high temperatures (above 30 °C). Close opened containers well and use up the content as soon as possible.
Safety information	Further information on the subject of safety during transport, storage and handling as well as disposal can be found in the relevant safety data sheet. The current version can be accessed on the Internet at **www.adler-lacke.com.**

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